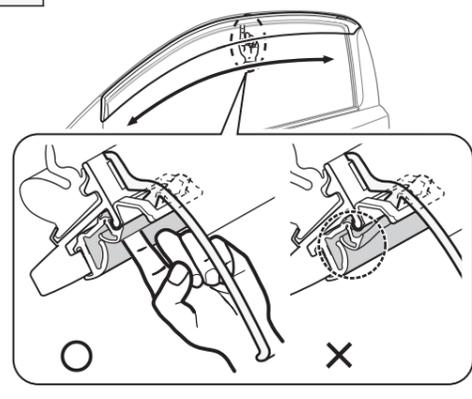


7



7. Glass run check

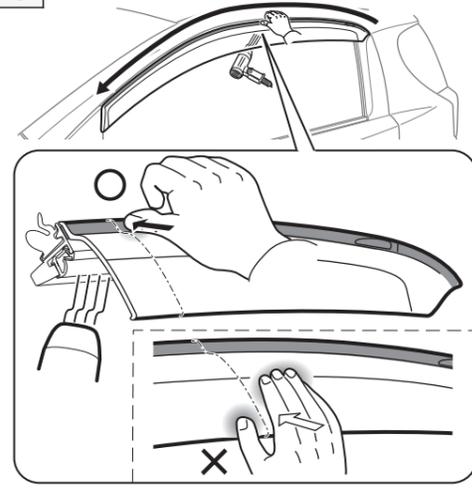
a. Apply finger pressure so that glass run fits well with the door panel and the bracket.

Note:

* The glass run particularly at the bracket attachment sections must be made to fit very well. Otherwise the glass run may be damaged. Care must be taken to obtain a satisfactory fit.



8



8. Heated Pressure; adhesion of visor

a. After affixing the visor, use a dryer to moderately heat the bonding portion of the double sided adhesive tape while pressing on the visor by 49N in order to obtain a good adhesion.

Note:

* Heating at an too high temperature can cause visor deformation.

* If poorly bonded the visor, particularly the front tip, can peel off or generate wind noise. Apply pressure to bond correct.



9



9. Final check

a. Pull the side visor toward you to make sure it is attached firmly.

b. Raise and lower the window to make sure that the glass run is not pinched or caught anywhere.

c. Check to make sure the visor does not interfere with the vehicle body sections when the door is opened and closed.

Note:

* Viewing from the arrows in the figure, check to make sure a tight seal has been formed along the adhesive surface of the visor.

* Do not allow the visor to get wet from rain, car wash or other water for 20 min. after installation.



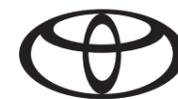
Critical operation
Specifics tools



Operator safety



Check point

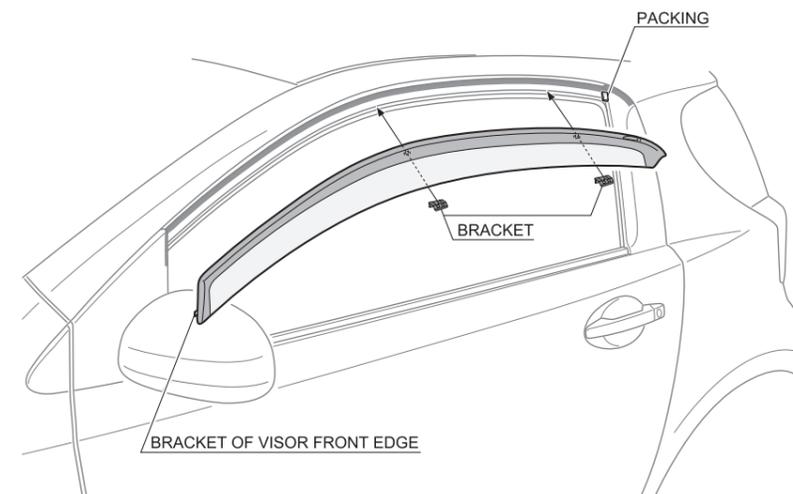


TOYOTA

iQ

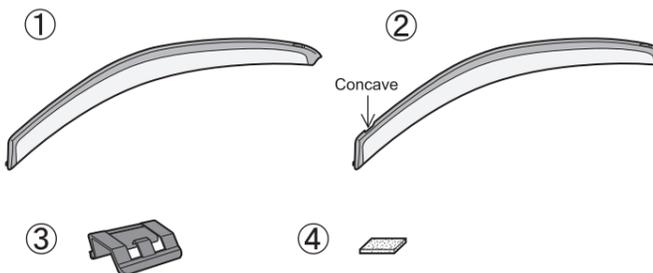
M249

PARTNUMBERS : 08611-74810、08611-74820(COLD DISTRICT MODEL)



KIT CONTENT

Please refer to the enclosed installation diagram.



08611-74810		
No.	Part name	Qty.
①	VISOR	2
③	BRACKET	4
④	PACKING	2

08611-74820(COLD DISTRICT MODEL)		
No.	Part name	Qty.
②	VISOR	2
③	BRACKET	4
④	PACKING	2

Weight : 0.5 kg
Installation time : 15 minutes
Installation temperature : 18° - 25°C

INSTALLATION MANUAL

PARTNAME : SIDE VISOR PARTNUMBER : ALL 3-DOOR MODELS

APPLICATION

MODEL CODE :

VEHICLE OPTION	
1	1
2	2
3	3
4	4
5	5
6	6
7	7
8	8
9	9
10	10

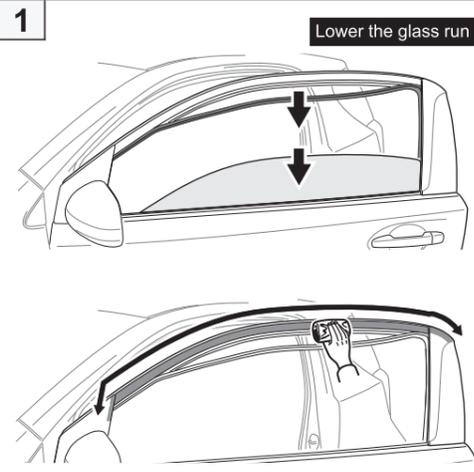
ACCESSORY	
1	1
2	2
3	3
4	4
5	5
6	6
7	7
8	8
9	9
10	10

SAFETY PRECAUTION

Step

TOOLS

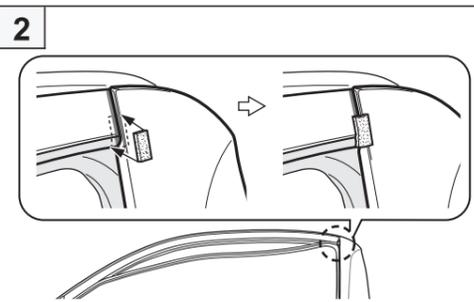
 CLEANER	 DRYER	 MASKING TAPE
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This instruction manual shows the left side of 08611-74810. Please install the right side and 08611-74820 the same way.

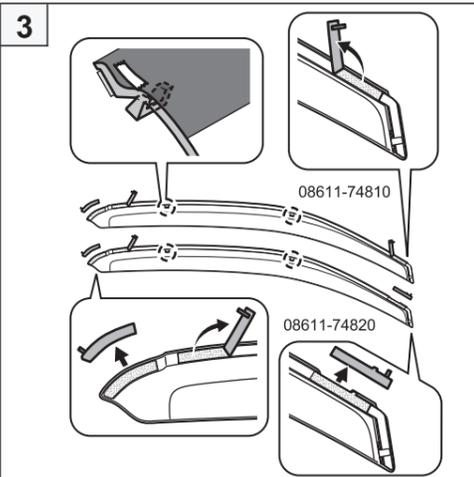
1. Cleaning of contact surface

- Open the door and lower the window and glass run.
- Use a clean cloth soaked in cleaner and wipe away all dirt, oil or moisture around the contact surface.



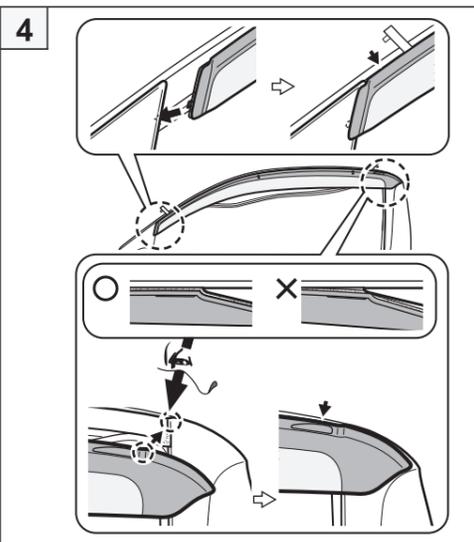
2. Preliminary step 1 for visor unit installation

- Affix the packing to the step of door panel and garnish.



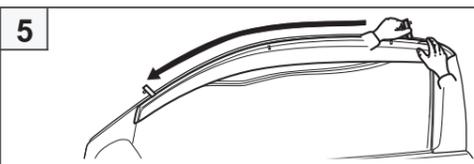
3. Preliminary step 2 for visor unit installation

- Mark the position of the brackets on the surface by using a masking tape.
- At both ends of the visor, peel back about 2 - 3 cm of the release paper on the double sided adhesive tape and fold the peeled portion upwards.



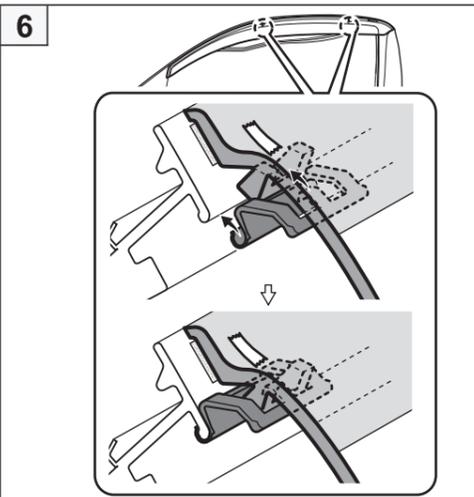
4. Setting the visor position

- While the front edge of the bracket is inserted into the mirror base, push in (align) the visor edge.
- Position the visor on the door, referring to the enclosed installation outline diagram. Pay attention to good fitting against the door so that the tape will have a good adhesion over the complete surface.



5. Attaching visor

- While peeling off the release paper on the double sided adhesive tape in the direction of the arrow, using care not to twist the paper, affix the visor to the door panel.



6. Securing the bracket

- Insert the bracket in a way that allow it to clip the door panel and the side visor.
- Remove the masking tape.



Note:

- * It become easy to insert the bracket (central stuff) if the side visor is lightly suppressed, and it dose while bringing the installation part close to the door panel.
- * When the surface of the side visor is strongly suppressed too much, the installation part might damage the door panel.

Critical operation
Specifics tools

Operator safety

Check point

Critical operation
Specifics tools

Operator safety

Check point